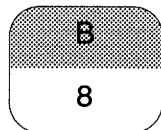


## Description of Option:

This option adds a display to the iPCE-2 Controller that shows the number of counts Position A leads Position B. Range of values is  $\pm$  (Scale Factor /2). When A leads B, the display shows positive numbers. When A lags B, the display shows negative numbers.

## Keyboard Changes and Additions



The [B] Key (Function Light ON), accesses the position difference display. When this key is pressed, the display changes to "DIFF.  $\pm$ XXXX" Where  $\pm$ XXXX is the number of counts Position A leads Position B.

## Programming Changes and Additions

There are no programming changes or additions with this option.

## Hardware Connections

There are no changes to hardware connections with this option.

## Model Number and Checksum

A controller with this option displays the following model number and checksum:

Model #: IPCE-231-1

Checksum: 1775

Catalog Number E231-894M
--------------------------